

6F Conduit Seals Breathers and Drains

Application and Selection

6F

Applications:

Seals:

- Seals are installed in conduit runs to prevent the passage of gases, vapors or flames from one portion of the electrical installation to another through the conduit, limiting any explosion to the enclosure and preventing precompression or "pressure piling."
- While not a National Electrical Code requirement, many engineers consider it good practice to sectionalize long conduit runs by inserting seals not more than 50' to 100' apart, depending on the conduit size, to minimize the effects of "pressure piling."

Breathers:

- Breathers (vents), are installed in the top of enclosures to provide ventilation to minimize condensation in enclosures.

Drains:

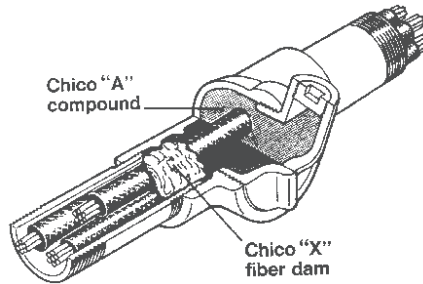
- Drains are used in humid atmospheres or in wet locations where it is likely that water can gain entrance to the interiors of enclosures or raceways. The raceways should be inclined so that water will not collect in enclosures or on seals, but will be led to low points where it may pass out through ECD drains.
- Frequently the arrangement of raceway runs makes this method impractical if not impossible. In such instances, EZD or EYD drain seal fittings should be used. These fittings prevent harmful accumulations of water above the seal.

Considerations for Selection:

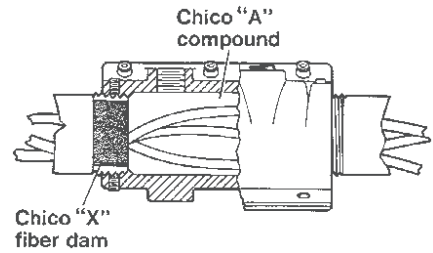
Seals:

- Select the proper sealing fitting for the hazardous vapor involved; i.e., Class I, Division 1 & 2, Groups A, B, C or D.
- Select the appropriate seal for new or retrofit installations.
- Select a sealing fitting for the proper use in respect to mounting position. This is particularly critical when the conduit runs between hazardous and non-hazardous areas. Improper positioning of a seal may permit hazardous gases or vapors to enter the system beyond the seal and permit them to escape into another portion of the hazardous area or to enter a non-hazardous area. Some seals are designed to be mounted in any position; others are restricted to vertical mounting.

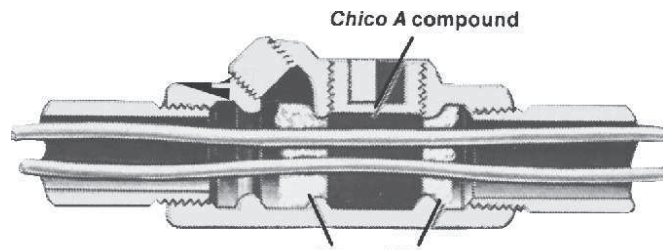
The amount of Chico® fiber and compound required for any seal is determined by volume, hub size and mounting position of the seal.



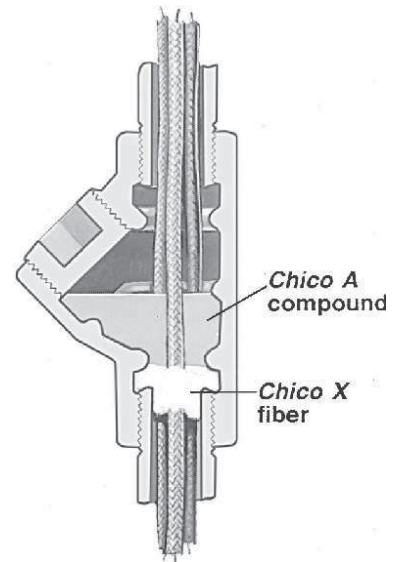
EZS Horizontal seal



EYSR Retrofit seal



EYS Horizontal seal



EYS 1 Vertical sealing

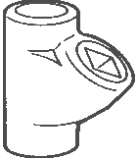
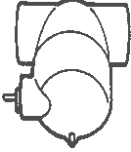


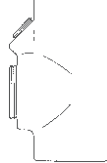
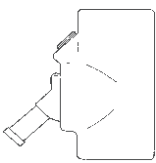
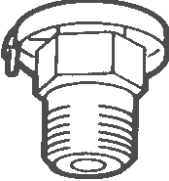
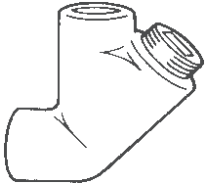
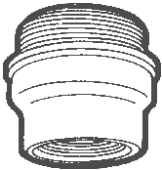

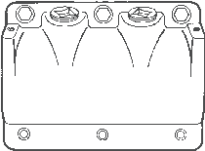

Drains:

- In locations which are usually considered dry, surprising amounts of water frequently collect in conduit systems. No conduit system is airtight, therefore, it may "breathe". Alternate increases and decreases in temperature and/or in barometric pressure, due to weather changes or due to the nature of the process carried on in the location where the conduit is installed, will cause "breathing," resulting in condensation and water accumulation.
- In view of this likelihood, it is therefore good practice to insure against such water accumulations and probable subsequent insulation failures by installing breathers, drain seals, or inspection seals, even though conditions prevailing at the time of planning or installing do not indicate their need.

Options:

Description	Suffix
Corro-free™ epoxy powder coat	S752

Shape Selector Chart Quick Selector Chart

Series	Page	Series	Page	Series	Page	Series	Page	Series	Page		
EYS / EYSA	see page 146	EZD	see page 151	ECD Standard	see page 164	ECD Universal	see page 164	EYSX	see page 152	EYDX	see page 153
											
EYS Elbow Seal	see page 146	ES	see page 155			EYD	see page 150	EYSR	see page 150	EZS	see page 147
											

Quick Selector Chart

Series	Description	NEC Hazardous Group	For Conduit Angle
EYS	Seal	Class I, Groups A, B, C, D Class II, Groups E, F, G	Vertical and Horizontal
EYS ATEX	Seal	Ex II 2 G EEx d IIC	Vertical and Horizontal
EYSA	Seal	Flameproof, Exd, IIC	Vertical and Horizontal
EYS 29	Elbow Seal	Class I, Groups C, D Class II, Groups E, F, G	90° turn
EYSR	Retrofit Seal/Drain Seal*	Class I, Div. 2, Groups C, D Class II, Div. 2, Groups E, F, G Class III	Vertical and Horizontal
EYSX	Expanded Fill Sealing Fittings	Class I, Groups B, C, D Class II, Groups E, F, G	Vertical and Horizontal
EZS	Seal	Class I, Groups C, D Class II, Groups E, F, G	All
EZS ATEX	Seal	Ex II 2 G EEx d IIC	All
ES	Sealing Hub	Class I, Groups C, D	Vertical
EYD	Seal and Drain	Class I, Groups B, C, D Class II, Groups F, G	Vertical
EYDX	Expanded Fill Sealing Fittings and Drain	Class I, Groups B, C, D Class II, Groups F, G	Vertical
EZD	Inspection Seal and Drain – Inspection Seal only	Class I, Groups C, D Class II, Groups E, F, G	Vertical
ECD	Standard Breather only Drain only	Class I, Groups B, C, D Class II, Groups E, F, G Class III	
ECD	Universal Drain – Breather	Class I, Groups C, D Class II, Groups F, G	
CD	Non-hazardous Drain		
UHPS	Ultra High Pressure Seal	Class I, Div. 1, Groups B, C, D Certified to CSA Standards through QPS	
SPSR	Secondary Process Seal with Rupture Sensor	Cl. I, Div. 1 & 2, Groups B, C, D Cl. I, Zone 1 & 2 IIB + H ₂ Cl. II, Div. 1 & 2, Groups E, F, G	

*Drain purchased separately.

6F Conduit Sealing Fittings

Chico Sealing Compound and Fiber see pages 161-162

Cl. I, Div. 1 & 2, Groups A, B, C, D Explosionproof
 Cl. II, Div. 1, Groups E, F, G Dust-Ignitionproof
 Cl. II, Div. 2, Groups F, G
 Cl. III

6F

Applications:

- EYS and EZS sealing fittings:
- Restrict the passage of gases, vapors or flames from one portion of the electrical installation to another at atmospheric pressure and normal ambient temperatures
 - Limit explosions to the sealed off enclosure
 - Limit precompression or pressure "piling" in conduit systems
- Sealing fittings are required:
- At each entrance to an enclosure housing an arcing or sparking device when used in Class I, Division 1 and 2 hazardous locations. To be located as close as practicable and, in no case, more than 18" from such enclosures
 - At each conduit entrance of 2" size or larger to an enclosure or fitting housing terminals, splices or taps when used in Class I, Division 1 hazardous locations. To be located as close as practicable and, in no case, more than 18" from such enclosures
 - In conduit systems when leaving Class I, Division 1 or Division 2 hazardous locations
 - In cable systems when the cables either do not have a gas/vaportight continuous sheath or are capable of transmitting gases or vapors through the cable core when those cables leave the Class I, Division 1 or Division 2 hazardous locations

Features:

- EYS and EZS sealing fittings include:
- Minimum turning radius
 - Large openings with threaded closures to provide easy access to conduit hubs for making dams
 - Integral bushings in conduit hubs to protect conductor insulation from damage
 - Taper-tapped hubs to ensure ground continuity

EYS sealing fittings are available for installation in either vertical only or in both horizontal or vertical positions.

EZS sealing fittings for installation at any angle; the covers with opening for sealing compound can be properly positioned to accept the compound.

Certifications and Compliances:

- NEC/CEC:
 - EYS1-3, 11-31, 16-36, 116-316**
Class I, Division 1 & 2, Groups A, B, C, D
Class II, Division 1, Groups E, F, G
Class II, Division 2, Groups F, G
Class III
 - EYS41-101, 416-1016**
Class I, Division 1 & 2, Groups B, C, D
Class II, Division 1, Groups E, F, G
Class II, Division 2, Groups F, G
Class III
 - EYS29, 4-014, 46-0146**
 - EZS1-8, 16-86**
Class I, Division 1 & 2, Groups C, D
Class II, Division 1, Groups F, G
Class II, Division 2, Groups F, G
Class III

- UL Standard: 886
- CSA Standard: C22.2

Sealing fittings are approved for use in hazardous locations only when Chico® X fiber and Chico A sealing compound or Chico SpeedSeal are used to make the seal.

Standard Materials:

- Bodies – Feraloy® iron alloy and/or ductile iron
- Plugs – Feraloy iron alloy and/or steel
- Removable nipples – steel

Standard Finishes:

- Feraloy iron alloy and ductile iron – electrogalvanized and aluminum acrylic paint
- Steel – electrogalvanized

Options:

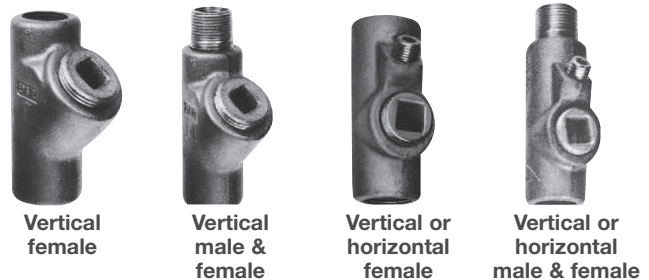
Description
Copper-free aluminum bodies, nipples and enclosures

Suffix
SA

Size Ranges:

- 1/2" – 6"

Ordering Information - EYS



For Sealing in Vertical Positions Only

Hub Size	Female Hub Cat. #	Male & Female Hub Cat. #	Approximate Internal Volume in Cubic Inches
1/2	EYS1*	EYS16*	1
3/4	EYS2*	EYS26*	2
1	EYS3*	EYS36*	3 3/4

For Sealing in Vertical or Horizontal Positions

Hub Size	Female Hub Cat. #	Male & Female Hub Cat. #	Approximate Internal Volume in Cubic Inches	
			Vertical	Horizontal
1/2	EYS11*	EYS116*	1	1
3/4	EYS21*	EYS216*	2	2
1	EYS31*	EYS316*	3	3 3/4
1 1/4	EYS41	EYS416	6	8
1 1/2	EYS51	EYS516	10 3/4	12 1/4
2	EYS61	EYS616	19	22 3/4
2 1/2	EYS71	EYS716	25 1/2	30
3	EYS81	EYS816	56	64 1/2
3 1/2	EYS91	EYS916	72	82
4	EYS101	EYS1016	95	110

*Available in copper-free aluminum – to order, add suffix SA to Cat. No.

Dimensions (In Inches)

EYS 16 Series

Size	a	b	Turning Radius
1/2	3 3/32	1 1/4	1 5/8
3/4	3 12/16	1 1/2	1 29/32
1	4 5/16	1 3/4	2 3/8

EYS 116 Series

a	b	Turning Radius
3 11/16	1 1/4	1 5/32
3 11/16	1 1/2	1 1/4
4 5/16	1 3/4	1 3/8

EYS 46 Series

Size	a	b	Turning Radius
1 1/4	5 1/16	2 3/16	1 23/32
1 1/2	5 1/2	2 7/16	2 1/16
2	6 1/4	3	2 5/16
2 1/2	7 1/2	3 1/2	2 11/16
3	8 1/2	4 1/4	3 5/16
3 1/2	9 3/16	4 3/4	3 7/16 ‡
4	9 3/4	5 1/4	3 11/16 ‡
5	11 1/16	6 1/2	4 19/32 ‡
6	12 1/8	7 5/8	5 11/32 ‡

‡With cover removed.

EYS 116 Series

a	b	Turning Radius
5 1/16	2 3/16	1 23/32
5 1/2	2 7/16	2 1/16
6 1/4	3	2 5/16
7 1/2	3 1/2	2 11/16
8 1/2	4 1/4	3 5/16
9 3/16	4 3/4	3 7/16 ‡
9 3/4	5 1/4	3 11/16 ‡

Conduit Sealing Fittings

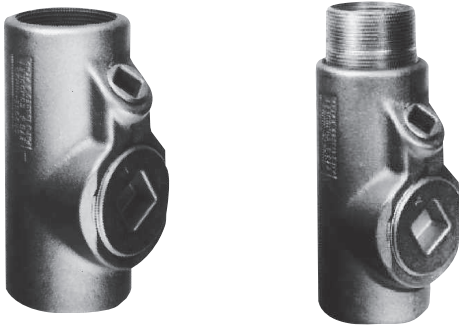
Chico Sealing Compound and Fiber see pages 161-162

Cl. I, Div. 1 & 2, Groups C, D
Cl. II, Div. 1, Groups E, F, G
Cl. II, Div. 2, Groups F, G
Cl. III

Explosionproof
Dust-Ignitionproof

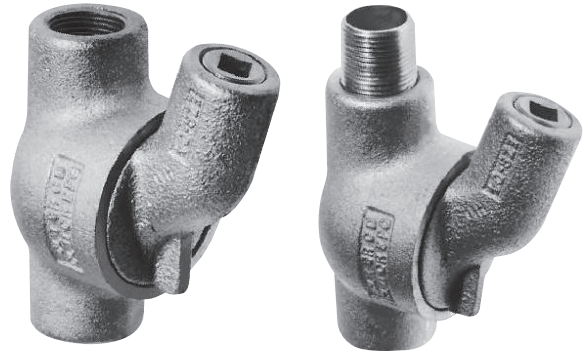
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Ordering Information - EYS



Vertical or horizontal male & female

Ordering Information - EZS



Male & female hub

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For Sealing in Vertical or Horizontal Positions

Hub Size	Female Hub Cat. #	Male & Female Hub Cat. #	Approximate Internal Volume in Cubic Inches	
			Vert.	Horiz.
1¼	EYS4*	EYS46*	6	8
1½	EYS5*	EYS56*	10¾	12¼
2	EYS6*	EYS66*	19	22¾
2½	EYS7*	EYS76*	25½	30
3	EYS8*	EYS86*	56	64½
3½	EYS9*	EYS96*	72	82
4	EYS10*	EYS106*	95	110
5	EYS012	EYS0126	200	222
6	EYS014	EYS0146	290	315

*Available in copper-free aluminum – to order, add suffix SA to Cat. No.

For Sealing at Any Angle

Hub Size	Female Hub Cat. #	Male & Female Hub Cat. #	Approximate Internal Volume in Cubic Inches	
			Vert.	Horiz.
½	EZS1	EZS16	6¼	6¼
¾	EZS2	EZS26	6½	6½
1	EZS3	EZS36	10¼	10¼
1¼	EZS4	EZS46	12½	12½
1½	EZS5	EZS56	14½	14½
2	EZS6	EZS66	46	46
2½	EZS7	EZS76	55	55
3	EZS8	EZS86	90	90

EYS

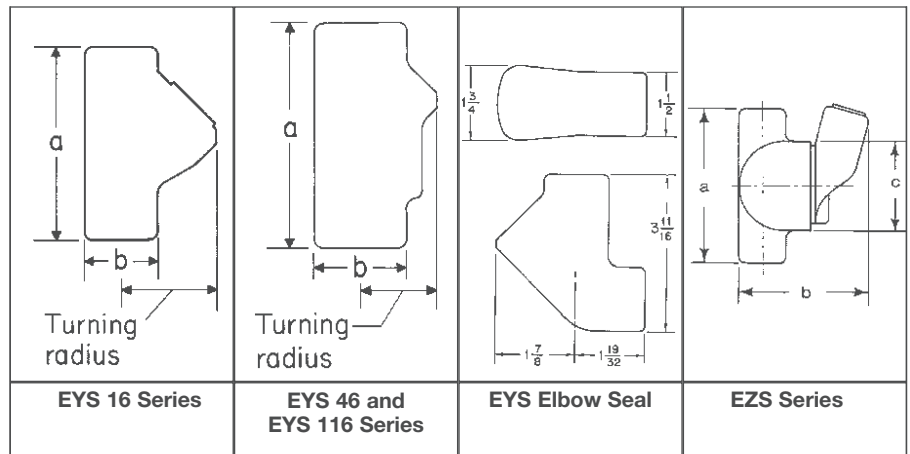


Elbow seal

For Sealing in Vertical Positions

Hub Size	Cat. #	Approximate Internal Volume in Cubic Inches
¾	EYS29	1¾

Dimensions In Inches



EYS Elbow Seal

Size	a	b	Turning Radius (Vertical)
¾	3¼	1¾	1⅞

EZS Series

Size	a	b	c	Turning Radius†
½	4¾	3⅞	2½	1⅞
¾	4¾	3⅞	2½	1⅞
1	4⅞	3⅞	3	2⅞
1¼	5⅞	4⅞	3	2⅞
1½	5⅞	4⅞	3¼	2⅞
2	7⅞	5⅞	5⅞	3⅞
2½	7⅞	5⅞	5⅞	3⅞
3	8⅞	6½	5⅞	3⅞

†With cover removed.

for IEC Applications

Applications:

EYS and EZS sealing fittings:

- Restrict the passage of gases, vapors or flames from one portion of the electrical installation to another at atmospheric pressure and normal ambient temperatures
- Limit explosions to the sealed off enclosure
- Limit precompression or pressure "piling" in conduit systems

Sealing fittings are required:

- At each entrance to an enclosure housing an arcing or sparking device when used in Class I, Division 1 and 2 hazardous locations. To be located as close as practicable and, in no case, more than 18" from such enclosures
- At each conduit entrance of 2" size or larger to an enclosure or fitting housing terminals, splices or taps when used in Class I, Division 1 hazardous locations. To be located as close as practicable and, in no case, more than 18" from such enclosures
- In conduit systems when leaving Class I, Division 1 or Division 2 hazardous locations
- In cable systems when the cables either do not have a gas/vaportight continuous sheath or are capable of transmitting gases or vapors through the cable core when those cables leave the Class I, Division 1 or Division 2 hazardous locations

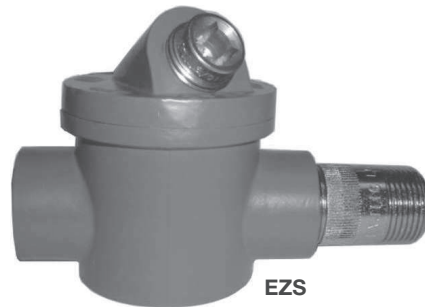
Features:

EYS and EZS sealing fittings include:

- Minimum turning radius
- Large openings with threaded closures to provide easy access to conduit hubs for making dams
- Integral bushings in conduit hubs to protect conductor insulation from damage
- Taper-tapped hubs to ensure ground continuity

EYS sealing fittings are available for installation in either vertical only or in both horizontal or vertical positions.

EZS sealing fittings for installation at any angle; the covers with opening for sealing compound can be properly positioned to accept the compound.

**Certifications and Compliances:**

- IEC:
 - Ex II 2 G EEx d IIC
 - EC-Type examination certificate LOM 03 ATEX 2108
- IP67 according to EN 60529

Standard Materials:

- Bodies – Light alloy, natural finish
- Plugs – Light alloy, natural finish
- Removable nipples – Light alloy, natural finish

Size Ranges:

- EYS - 1/2" – 4"
- EZS - 1/2" – 1"

Ordering Information

Series	Mounting Direction	Hub Size	Cat. #
EYS	Vertical	1/2" NPT	NOR 000 002 220 117
EYS	Vertical	3/4" NPT	NOR 000 002 220 125
EYS	Vertical	1" NPT	NOR 000 002 220 133
EYS	Vertical	1" NPT	NOR 000 002 220 620
EYS	Horizontal	1 1/2" NPT	NOR 000 002 220 160
EYS	Horizontal	2" NPT	NOR 000 002 220 168
EZS	Horizontal	1/2" NPT	NOR 000 002 220 216
EZS	Horizontal	3/4" NPT	NOR 000 002 220 224
EZS	Horizontal	1" NPT	NOR 000 002 220 232
EZS	Horizontal	1" NPT	NOR 000 002 220 729

EYSA Flameproof Sealing Fitting

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Applications:

EYSA sealing fittings:

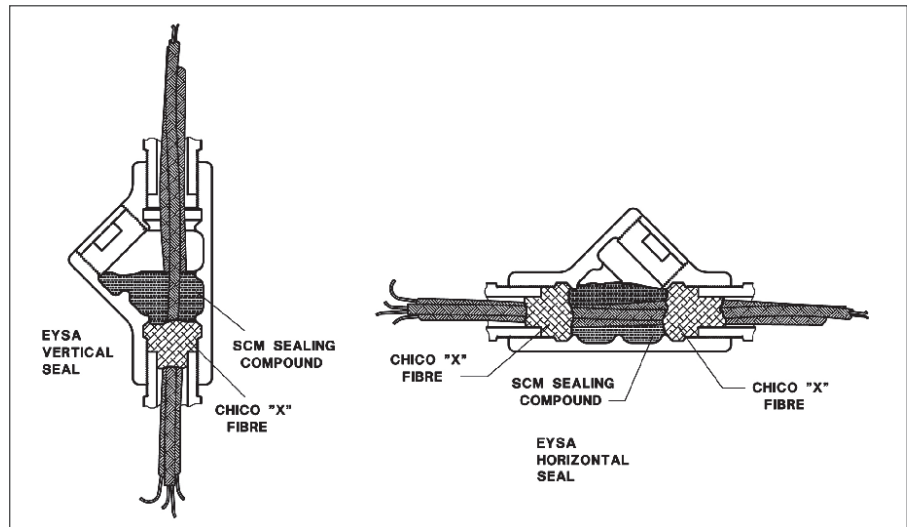
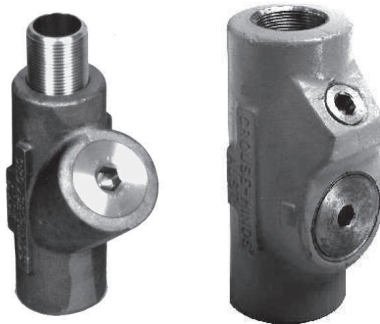
- Restrict the passage of gases, vapors, or flames from one portion of the electrical installation to another at atmospheric pressure and normal ambient temperatures
- Limit explosions to the sealed off enclosure
- Prevent pre-compression or "pressure piling" in conduit systems

Sealing fittings are required:

- At each entrance to an enclosure housing an arcing or sparking device when used in Zone 1, hazardous locations to be located as close as practicable and in no case more than 450mm from such enclosures
- In conduit systems when leaving the Zone 1 area and entering an area of lesser hazard

Features:

- Minimum turning radius
- Large openings with threaded closures to provide easy access to conduit hubs for making dams
- Integral bushings to protect conductor insulation from damage
- Removable male nipple supplied when male and female hub style is ordered



Certifications and Compliances:

- Type of Protection: Ex d, DIP A21, T60°C, IP66
- Degree of Protection: IP66
- Gas Group: IIC

Approvals: IEC Ex TSA07.0015-1

Standard Materials:

- Bodies - copper-free aluminum
- Removable nipples and plugs - brass

Standard Finishes:

- Body - polyurethane gray
- Nipples and plugs - natural

Options:

- Stainless steel body - add suffix "SS" to catalog number

Ordering Information:

Entry Size	Female	Male & Female	Weight of Sealing Compound per Seal (g)	Weight of Chico X Fiber per Seal (g)
20mm/20mm	EYSA1M	EYSA16M	50	1
25mm/25mm	EYSA2M	EYSA26M	100	2
32mm/32mm	EYSA3M	EYSA36M	188	3.5
40mm/40mm	EYSA4M	EYSA46M	406	7
50mm/50mm	EYSA5M	EYSA56M	550	14
3/4" BSP/3/4" BSP	EYSA2B	EYSA26B	100	2
20mm/1/2" BSP	EYSA11MB	-	50	1
20mm/3/4" BSP	EYSA12MB	-	50	1
25mm/1/2" BSP	EYSA21MB	-	100	2
25mm/3/4" BSP	EYSA22MB	-	100	2

Conduit Sealing Fittings With Drains

Cl. I, Div. 1 & 2, Groups B, C, D§
 Cl. II, Div. 1, Groups E, F, G
 Cl. II, Div. 2, Groups F, G
 Cl. III

Explosionproof
 Dust-Ignitionproof

Chico Sealing Compound and Fiber see pages 161-162

Applications:

- EYD drain and EZD drain and inspection sealing fittings:
- Restrict the passage of gases, vapors or flames from one portion of the electrical installation to another at atmospheric pressure and normal ambient temperatures
- Limit explosions to the sealed-off enclosure
- Prevent precompression or "pressure piling" in conduit systems

Drain sealing fittings are installed in vertical conduit runs and at low points in conduit systems to prevent accumulation of condensate above seal.

For sealing fitting requirements see page 145.

Features:

- EYD and EZD drain sealing fittings include:
- Drain to provide continuous, automatic drainage of condensate
- Large openings with threaded closures to provide easy access to conduit hubs for making dams
- Integral bushings to protect conductor insulation from damage
- Taper-tapped hubs to ensure ground continuity
- EZD drain and inspection sealing fittings also include:
- Removable covers for periodic inspection of seals
- Barrier for sealing compound easily installed after dams are made and before compound is poured.

Standard Finishes:

- Feraloy iron alloy and ductile iron – electrogalvanized and aluminum acrylic paint
- Copper-free aluminum – natural
- Stainless steel – natural
- Steel – electrogalvanized

Options:

Description
 Copper-free aluminum bodies, nipples and enclosures

Suffix
SA

Size Ranges:

- EYD – 1/2" – 4"
- EZD – 1/2" – 2"

Ordering Information - EYD



1/2" – 1"
Female hub



1/2" – 1"
Male & female hub



1 1/4" – 4"
Female hub



1 1/4" – 4"
Male & female hub

Hub Size	Female Hub Cat. #	Male & Female Hub Cat. #	Female Hub Cat. #	Male & Female Hub Cat. #	Approximate Internal Volume in Cubic Inches
1/2	EYD1*	EYD16*	EYD11	EYD116	1
3/4	EYD2*	EYD26*	EYD21	EYD216	2
1	EYD3*	EYD36*	EYD31	EYD316	3 3/4
1 1/4	EYD4*	EYD46*	EYD41	EYD416	8
1 1/2	EYD5*	EYD56*	EYD51	EYD516	10 3/4
2	EYD6*	EYD66*	EYD61	EYD616	20
2 1/2	EYD7*	EYD76*	EYD71	EYD716	35
3	EYD8*	EYD86*	EYD81	EYD816	57
3 1/2	EYD9*	EYD96*	EYD91	EYD916	75
4	EYD10*	EYD106*	EYD101	EYD1016	105

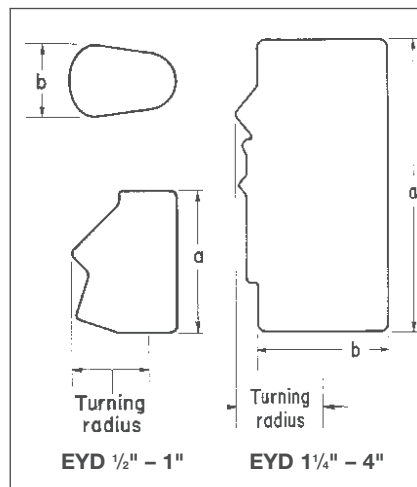
Certifications and Compliances:

- NEC/CEC:
 - EYD11-101, 116-1016**
 Class I, Division 1 & 2, Groups B, C, D
 Class II, Division 1, Groups E, F, G
 Class II, Division 2, Groups F, G
 Class III
 - EYD1-10, 16-106, EZD10-60, 111-611**
 Class I, Division 1 & 2, Groups C, D
 Class II, Division 1, Groups F, G
 Class II, Division 2, Groups F, G
 Class III
- UL Standard: 886
- CSA Standard: C22.2

Standard Materials:

- Bodies, and inspection or drain covers – Feraloy® iron alloy and/or ductile iron
- Closure for drain – copper-free aluminum or ductile iron
- Small closure plug – Feraloy iron alloy and/or steel
- Drain – stainless steel
- Removable nipples – steel

Dimensions In Inches



EYD Drain Seal

Size	a	b	Turning Radius
1/2	3 3/32	1 1/4	1 5/8
3/4	3 11/16	1 1/2	1 29/32
1	4 5/16	2 3/16	2 3/8
1 1/4	5 1/16	2 3/16	1 27/32 †
1 1/2	5 1/2	2 1/16	2 1/16 †
2	6 1/4	3	2 9/16 †
2 1/2	7 1/2	3 1/2	2 1/16 †
3	8 1/2	4 1/4	3 3/16 †
3 1/2	9 3/16	4 3/4	3 7/16 †
4	9 3/4	5 1/4	3 1/2 †

†With cover removed.

*Available in copper-free aluminum – to order, add suffix SA to Cat. No.

Sealing Fittings are approved for use in hazardous locations only when Chico® X fiber and Chico A sealing compound or Chico SpeedSeal are used to make the seal.

§See Certifications and Compliances for classification of each product.

Conduit Sealing Fittings with Drain and Inspection Cover

Chico Sealing Compound and Fiber
see pages 161–162

Cl. I, Div. 1 & 2, Groups C, D Explosionproof
Cl. II, Div. 1, Groups E, F, G Dust-Ignitionproof
Cl. II, Div. 2, Groups F, G
Cl. III

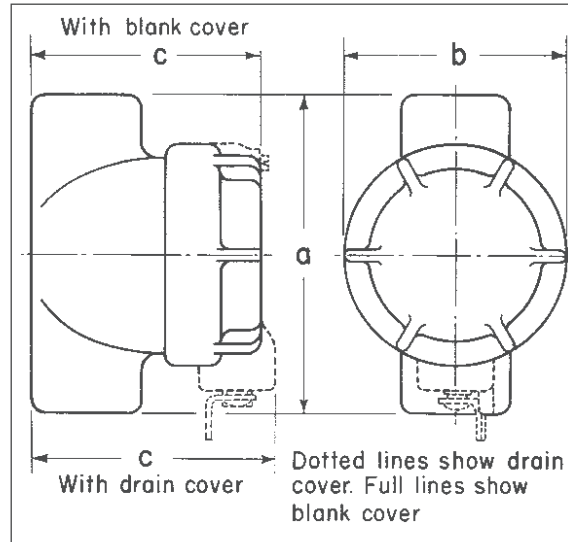
6F

EZD With Drain Cover



Hub Size	Cat. #	Approximate Internal Volume in Cubic Inches
1/2	EZD111	5
3/4	EZD211	6
1	EZD311	10
1 1/4	EZD411	11
1 1/2	EZD511	13
2	EZD611	40

Dimensions In Inches:



EZD Drain and Inspection Seals

Size	a	b	Drain Cover c	Turning Radius†
1/2	4 ⁹ / ₁₆	3	3 ³ / ₈	2 ¹ / ₁₆
3/4	4 ⁹ / ₁₆	3	3 ³ / ₈	2 ³ / ₁₆
1	4 ¹⁵ / ₁₆	3 1/2	3 ⁷ / ₈	2 ⁷ / ₁₆
1 1/4	4 ¹⁵ / ₁₆	3 1/2	4 ⁵ / ₁₆	2 ⁵ / ₈
1 1/2	5 ³ / ₁₆	3 1/2	4 ⁹ / ₁₆	2 ¹¹ / ₁₆
2	7 ¹ / ₈	5 ⁹ / ₁₆	5 ¹ / ₄	3 ¹¹ / ₁₆

†With cover removed.

6F

EYSX Expanded Fill Sealing Fittings

Chico Sealing Compound and Fiber see pages 161–162

Cl. I, Div. 1 & 2, Groups B, C, D§
Cl. II, Div. 1, Groups E, F, G
Cl. II, Div. 2, Groups F, G
Cl. III

Explosionproof
Dust-Ignitionproof

Applications:

EYSX Expanded Fill Sealing Fittings:

- Restrict the passage of gases, vapors or flames from one portion of the electrical installation to another at atmospheric pressure and normal ambient temperatures
- Limit explosions to the sealed-off enclosure
- Limit precompression or "pressure piling" in conduit systems
- Provide 40% wire fill capacity to allow uninterrupted runs in a conduit system

Sealing fittings are required:

- At each entrance to an enclosure housing an arcing or sparking device when used in Class I, Division 1 and 2 hazardous locations. To be located as close as practicable and, in no case, more than 18" from such enclosures
- At each entrance of 2" size or larger to an enclosure or fitting housing terminals, splices or taps when used in Class I, Division 1 hazardous locations. To be located as close as practicable and, in no case, more than 18" from such enclosures
- In conduit systems when leaving Class I, Division 1 or 2 hazardous locations
- In cable systems when the cables either do not have a gas/vaportight continuous sheath or are capable of transmitting gases or vapors through the cable core when those cables leave the Class I, Division 1 or 2 hazardous locations

Features:

EYSX Expanded Fill Sealing Fittings provide:

- A 40% wire fill capacity for expanded fill sealing
- Large openings with threaded closures to provide easy access to conduit hubs for making dams
- Integral bushings in conduit hubs to protect conductor insulation from damage
- Taper-tapped hubs to ensure ground continuity
- Minimum turning radius

EYSX Expanded Fill Sealing Fittings are available for installation in both horizontal or vertical positions.

Certifications and Compliances:

- NEC/CEC:

EYSX11 – EYSX81

Class I, Division 1 and 2, Groups B, C, D
Class II, Division 1, Groups E, F, G
Class II, Division 2, Groups F, G
Class III

EYSX9, EYSX10, EYSX1 SA – EYSX10 SA

Class I, Division 1 and 2, Groups C, D
Class II, Division 1, Groups E, F, G
Class II, Division 2, Groups F, G
Class III

- UL Standard: 886
- CSA Standard: C22.2 No. 30

Standard Materials:

- Bodies – *Feraloy*® iron alloy and/or ductile iron or copper-free aluminum (SA Suffix)
- Closures – *Feraloy* iron alloy and/or steel or copper-free aluminum (SA Suffix)

Standard Finishes:

- Feraloy* iron alloy and ductile iron – electrogalvanized and aluminum acrylic paint
- Steel – electrogalvanized
- Copper-free aluminum – natural

Options:

Description

Copper-free aluminum bodies and enclosures

Suffix

SA

Size Ranges:

- 1/2" – 4"

Ordering Information For Sealing in Vertical or Horizontal Positions

Hub Size	Female Hub Cat. #	Internal Volume in Cubic Inches	
		Vertical	Horizontal
1/2	EYSX11*	2	2
1/2	EYSX1 SA	2	2
3/4	EYSX21*	3	3 3/4
3/4	EYSX2 SA	3	3 3/4
1	EYSX31	6	8
1	EYSX3 SA	6	8
1 1/4	EYSX41	19	22 3/4
1 1/4	EYSX4 SA	19	22 3/4
1 1/2	EYSX51	19	22 3/4
1 1/2	EYSX5 SA	19	22 3/4
2	EYSX61	56	64 1/2
2	EYSX6 SA	56	64 1/2
2 1/2	EYSX71	72	82
2 1/2	EYSX7 SA	72	82
3	EYSX81	95	110
3	EYSX8 SA	95	110
3 1/2	EYSX9*	200	222
3 1/2	EYSX9 SA	200	222
4	EYSX10*	200	222
4	EYSX10 SA	200	222

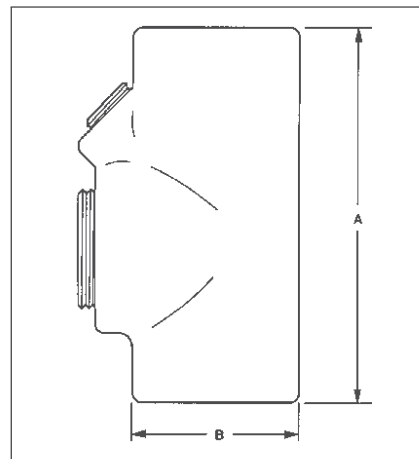


Vertical or horizontal female

Sealing fittings are approved for use in hazardous locations only when *Chico*® X fiber and *Chico A* sealing compound or *Chico SpeedSeal* are used to make the seal.

Dimensions

In Inches:



NPT Size	A	B	Turning Radius
1/2	3 11/16	1 1/2	1 1/4
3/4	4 5/16	1 3/4	1 3/8
1	5 1/16	2 3/16	1 23/32
1 1/4	6 1/4	3	2 5/16
1 1/2	6 3/4	3	2 5/16
2	8 1/2	4 1/4	3 5/16
2 1/2	9 3/16	4 3/4	3 - 7/16 ‡
3	9 3/4	5 1/4	3 - 11/16 ‡
3 1/2	11 1/16	6 1/2	4 - 19/32 ‡
4	11 1/16	6 1/2	4 - 19/32 ‡

§ See Certifications and Compliances for classification of each product.

‡With plug cover removed.

*Feraloy®

EYDX Expanded Fill Sealing Fittings With Drains

Chico Sealing Compound and Fiber
see pages 161–162

Cl. I, Div. 1 & 2, Groups B, C, D§
Cl. II, Div. 1, Groups E, F, G
Cl. II, Div. 2, Groups F, G
Cl. III

Explosionproof
Dust-Ignitionproof

6F

6F

Applications:

EYDX Expanded Fill Sealing Fittings with drains:

- Restrict the passage of gases, vapors or flames from one portion of the electrical installation to another at atmospheric pressure and normal ambient temperatures
- Limit explosions to the sealed-off enclosure
- Prevent precompression or "pressure piling" in conduit systems
- Provide 40% wire fill capacity to allow uninterrupted runs in a conduit system

Drain sealing fittings are installed in vertical conduit runs and at low points in conduit systems to prevent accumulation of condensate above seal.

For sealing fitting requirements see page 145.

Features:

EYDX Expanded Fill drain sealing fittings provide:

- A 40% wire fill capacity for expanded fill sealing
- Drain to provide continuous, automatic drainage of condensate
- Large openings with threaded closures to provide easy access to conduit hubs for making dams
- Integral bushings to protect conductor insulation from damage
- Taper-tapped hubs to ensure ground continuity

Certifications and Compliances:

- NEC/CEC:

EYDX11 – EYDX81

Class I, Division 1 and 2,
Groups B, C, D

Class II, Division 1, Groups E, F, G

Class II, Division 2, Groups F, G

Class III

EYDX1 SA – EYDX8 SA

Class I, Division 1 and 2, Groups C, D

Class II, Division 1, Groups F, G

Class II, Division 2, Groups F, G

Class III

- UL Standard: 886
- CSA Standard: C22.2 No. 30

Standard Materials:

- Bodies and drain covers – *Feraloy*® iron alloy, and ductile iron or copper-free aluminum (SA Suffix)
- Closure for drain – copper-free aluminum or malleable iron
- Small closure plug – *Feraloy* iron alloy and/or steel or copper-free aluminum (SA Suffix)
- Drain – stainless steel

Standard Finishes:

- *Feraloy* iron alloy and ductile iron – electrogalvanized and aluminum acrylic paint
- Copper-free aluminum – natural
- Stainless steel – natural
- Steel – electrogalvanized

Options:

Description
Copper-free aluminum bodies and enclosures

Suffix

SA

Size Ranges:

- EYDX – 1/2" – 3"

Sealing Fittings are approved for use in hazardous locations only when *Chico*® X fiber and *Chico* A sealing compound or *Chico* SpeedSeal are used to make the seal.

Ordering Information

Hub Size	Female Hub Cat #	Internal Volume in Cubic Inches
1/2	EYDX11*	2
1/2	EYDX1 SA	2
3/4	EYDX21*	3 ³ / ₄
3/4	EYDX2 SA	3 ³ / ₄
1	EYDX31	8
1	EYDX3 SA	8
1 1/4	EYDX41	20
1 1/4	EYDX4 SA	20
1 1/2	EYDX51	20
1 1/2	EYDX5 SA	20
2	EYDX61	57
2	EYDX6 SA	57
2 1/2	EYDX71	75
2 1/2	EYDX7 SA	75
3	EYDX81	105
3	EYDX8 SA	105

§ See Certifications and Compliances for classification of each product.

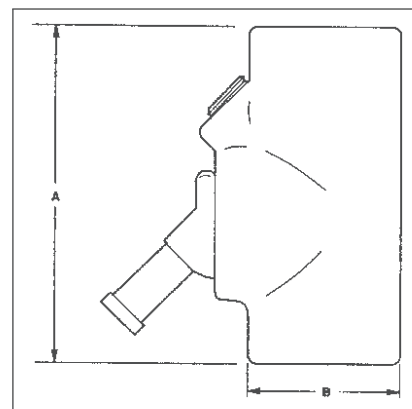
* *Feraloy*®



1/2" – 3/4"

1" – 3"

Dimensions In Inches:



EYDX NPT

Size	A	B	Turning Radius
1/2	3 ¹¹ / ₁₆	1 ³ / ₄	1 ²⁹ / ₃₂
3/4	4 ⁵ / ₁₆	2 ³ / ₁₆	2 ³ / ₈
1	5 ¹ / ₁₆	2 ³ / ₁₆	1 ²⁷ / ₃₂ †
1 1/4	6 ¹ / ₄	3	2 ⁵ / ₁₆ †
1 1/2	6 ¹ / ₄	3	2 ⁵ / ₁₆ †
2	8 ¹ / ₂	4 ¹ / ₄	3 ⁵ / ₁₆ †
2 1/2	9 ³ / ₁₆	4 ³ / ₄	3 ⁷ / ₁₆ †
3	9 ³ / ₄	5 ¹ / ₄	3 ¹ / ₂ †

†With drain cover removed.

6F EYSR Retrofit Sealing Fitting

Cl. I, Div. 2, Groups C, D
 Cl. II, Div. 2, Groups E, F, G
 Explosionproof
 Dust-Ignitionproof

Chico Sealing Compound and Fiber see pages 161–162

6F

Applications:

- EYSR retrofit sealing fittings are installed:
- In rigid metal conduit systems in Class I, Division 2 hazardous locations
 - To replace installed Cooper Crouse-Hinds type EYS or EYD sealing fittings
 - Without disassembly of the conduit system
 - In vertical or horizontal positions, indoors or outdoors
 - To restrict the passage of gases, vapors, or flames from one portion of the electrical system to another at atmospheric pressures and normal ambient temperatures
 - To limit explosions to the sealed-off enclosure
 - To limit precompression or "pressure piling" in the conduit system
 - To prevent accumulation of water in the conduit system when installed with an ECD15 drain

Features:

- Seal may be installed in the existing conduit run without disassembly of the conduit system saving time and labor
- Overall length and spacing requirements do not exceed those of standard EYS seals; permits close nesting of seals
- Pipe plugs permit the installation of a standard ECD15 drain fitting (order separately) for use in vertical conduit runs to drain any water that might accumulate in the conduit system
- Steel set screws provide grounding continuity
- Suitable for vertical and horizontal installations for indoor and outdoor applications
- Available in 3/4" to 4" NPT sizes

Certifications and Compliances:

- NEC:
 - Class I, Division 2, Groups C, D
 - Class II, Division 2, Groups E, F, G
- UL Standard: 886, 1203
- CEC:
 - Class I, Division 1, Groups C, D
 - Class II, Division 1, Groups E, F, G
- CSA Standard: C22.2 No. 30

EYSR sealing fittings are approved for use in hazardous locations only when Chico® A sealing compound and Chico X fiber are used to make the seal.

Standard Materials:

- Body – Feraloy® iron alloy
- Pipe plugs, bolts and set screws – steel
- Gasket – neoprene

Standard Finishes:

- Feraloy iron alloy – electrogalvanized and aluminum acrylic paint
- Steel – electrogalvanized
- Gasket – natural

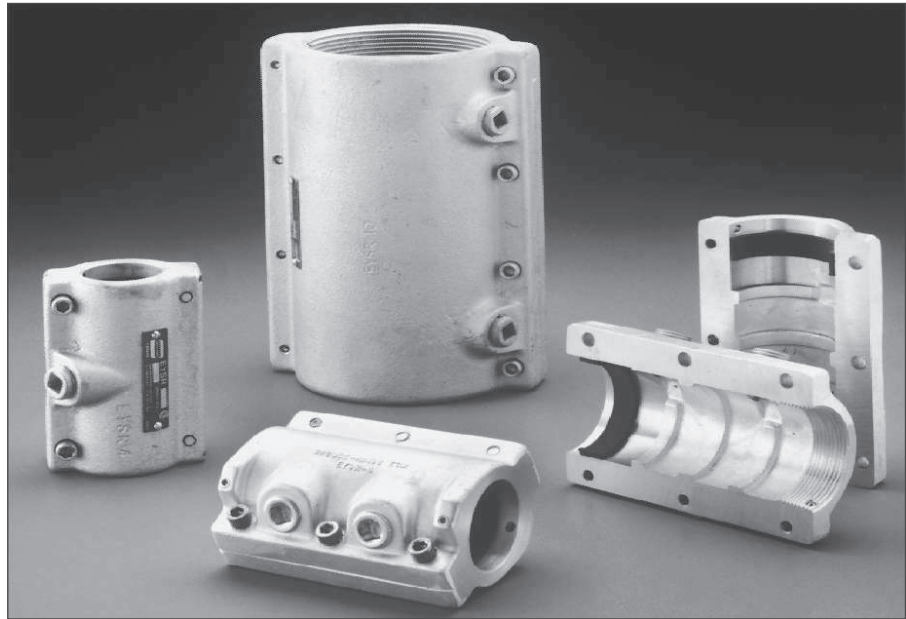
Options:

Description
 Copper-free aluminum

Suffix
 SA

Size Ranges:

- 3/4" – 4"



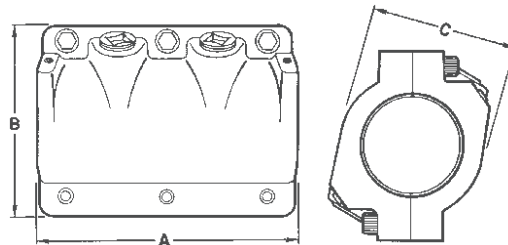
Ordering Information

Hub Size	Cat. #	Approximate Internal Volume in Cubic Inches*		Approximate Amount (oz.) of Fiber per Hub	
		Vert.	Horiz.	Vert.	Horiz.
3/4	EYSR2	3 1/2	5 1/4	1/16	1/8
1	EYSR3	4 3/4	9 1/2	1/8	1/4
1 1/4	EYSR4	7	13 1/2	1/4	1/2
1 1/2	EYSR5	12 1/4	24 1/4	1/2	1
2	EYSR6	25 1/4	40 1/2	1	2
2 1/2	EYSR7	48	75 1/2	1 1/2	3
3	EYSR8	86 1/2	126	2	4
3 1/2	EYSR9	147	210	4 1/2	9
4	EYSR10	186	252	4 1/2	9

*Use the approximate internal volume in cubic inches to determine how much Chico A sealing compound is required.

Dimensions

In Inches:



Cat. #	A	B	C	Cat. #	A	B	C
EYSR2	3 1/16	2 1/2	1 1/2	EYSR7	7 1/2	5	3 1/8
EYSR3	4 3/8	3 1/8	3 1/8	EYSR8	8 1/2	5 1/2	4 1/4
EYSR4	5	3 3/8	3	EYSR9	9 3/64	6 1/16	4 3/4
EYSR5	5 1/4	3 5/8	3	EYSR10	9 3/4	6 5/8	5 1/4
EYSR6	6 1/4	4	3				

Chico Sealing Compound and Fiber see pages 161–162

Applications:

ES sealing hubs are used to:

- Seal vertical conduit risers at switchgear and motor control centers, sheet metal structures or cast boxes and enclosures
- Seal horizontal conduit runs at enclosures when used with TSC sealing compound



Note: Sealing hubs are approved for use in hazardous locations when *Chico*® X fiber and *Chico A* sealing compound are used to make the seal. Sealing hubs are approved for horizontal conduit runs for use in hazardous locations when used with TSC sealing compound, order 1 oz. tube as TSC1.

TSC Epoxy Sealing Compound



A two part epoxy sealing compound may be used to seal ES sealing hubs. It is quick and easy to measure, mix and install. The compound is kneaded until a uniform color is obtained. It is then packed around the conductors to effectively seal the cable.

Std.	Ctn. Qty.	Tube Size	Cat. #†
10		0.5 oz	TSC05
10		1.0 oz	TSC1
5		4.0 oz	TSC4

†Order quantity of one (1) TSC05 or TSC1 equals 10 tubes; one (1) TSC4 equals 5 4.0 oz tubes.

Certifications and Compliances:

- Class I, Division 1 & 2, Groups C & D
- UL Standard: 886
- CSA Standard: C22.2 No. 30

Standard Materials:

- *Feraloy*® iron alloy

Standard Finishes:

- Electrogalvanized and aluminum acrylic paint

Options:

ES sealing hubs, when used with SG armored gaskets and locknuts, provide a water and oiltight connection

Description

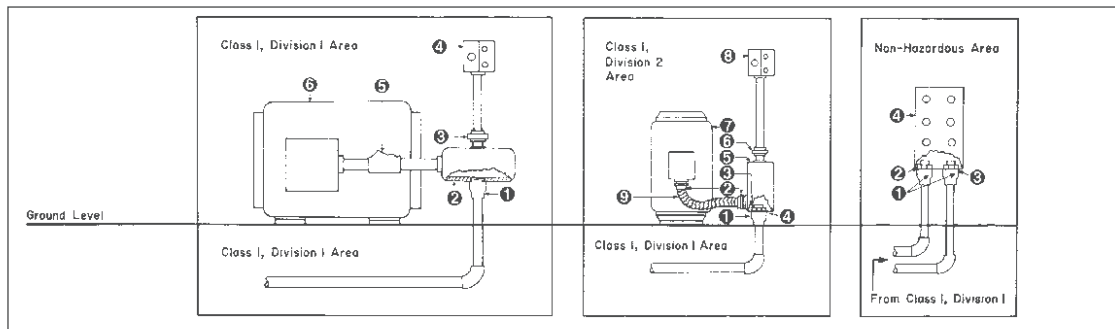
Sealing gaskets and locknuts

Suffix
SG

Ordering Information

Female Hub Size	Male Hub Size	Cat. #	Approximate Internal Volume in Cubic Inches
1/2	1	ES31	.65
3/4	1	ES32	.65
1	1 1/2	ES53	3.2
1 1/4	2	ES64	4.9
1 1/2	2	ES65	4.7
2	2 1/2	ES76	9.1
3	4	ES108	36.0
4	5	ES01210	95.0
5	6	ES014012	155.0

Typical Installations

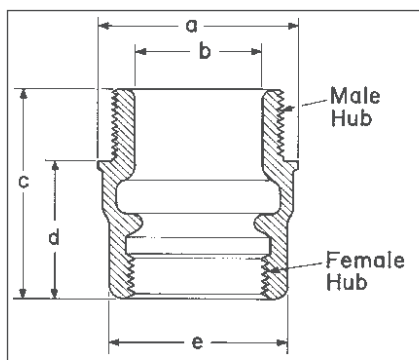


1. ES Sealing Hub
2. EJB Junction Box
3. UNY Union
4. EDS Factory Sealed Control Station
5. EYS Horizontal Seal
6. Explosion-Proof Motor

1. ES Sealing Hub
2. LT Connector
3. Locknut
4. Sealing Gasket
5. Junction Box
6. UNY Union
7. Synchronous Motor
8. EDS Factory Sealed Control Station
9. LT Conduit

1. ES Sealing Hub
2. Locknut
3. Sealing Gasket
4. Sheet Metal Structure, Motor Control Center, Panelboard, Unit Substation, Etc.

Dimensions In Inches:



Cat. #	a	b	c	d	e
ES31	1 9/16	7/8	2	2 5/32	1 1/4
ES32	1 13/16	7/8	2	2 25/32	1 1/2
ES53	2 1/4	1 3/8	2 3/4	1 15/16	1 3/4
ES64	2 3/4	1 3/4	2 3/4	1 15/16	2 3/16
ES65	2 3/4	1 5/8	3 1/16	2	2 7/16
ES76	3 1/2	2 1/16	3 3/16	2	3
ES108	5 1/4	3 5/8	4 3/4	2 31/32	4 1/4
ES01210	6 5/8	4 5/8	6 3/4	4 27/32	5 1/4
ES014012	7 1/4	5 29/32	7 1/4	5 11/32	6 1/2

Rated to 1500 PSI

6F

Applications:

- If the primary seal in an instrument should fail, the Cooper Crouse-Hinds Ultra High Pressure Seal (UHPS) will prevent gases from migrating through the electrical system into a non-classified location.
- Are designed to prevent the passage of gases under pressure through conduits, cables and conductors.
- Are ideal where volatile liquids or gases are stored, processed or transported under pressure.

Certifications & Compliances:

- Class I, Division 1, Groups B, C, D
- Certified to CSA Standards through QPS
- 24 Volt DC - 120 Volt AC
- Wire grade is rated to a 600 Volt safety factor
- 1/2" MNPT x 1/2" NPT
- Conforms to Section 18-108 and 18-158 of the CEC® for The Requirements of a Secondary Seal.

Standard Materials & Finishes:

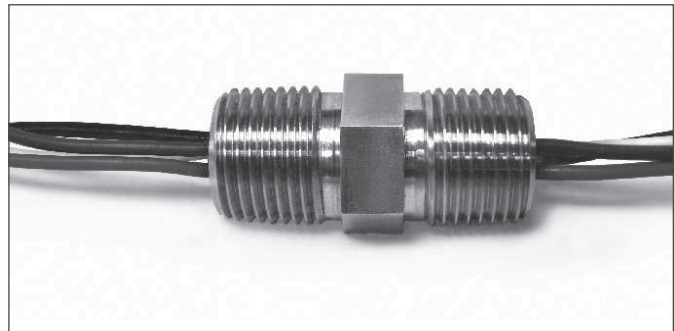
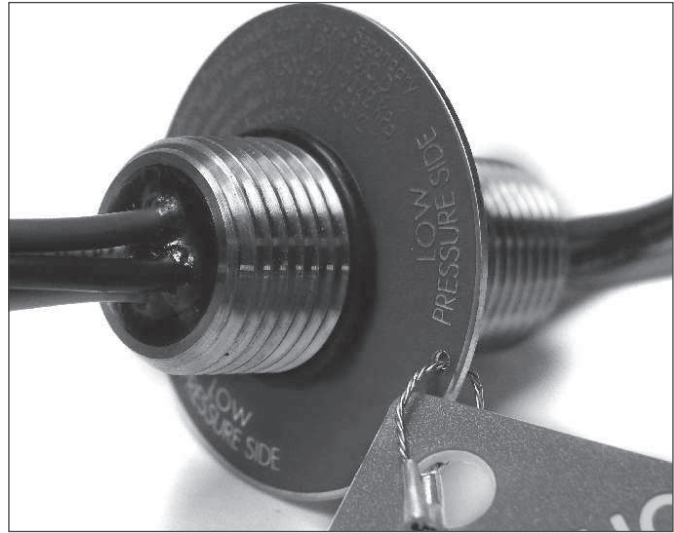
- Stainless steel body - natural finish

Quality Assurance:

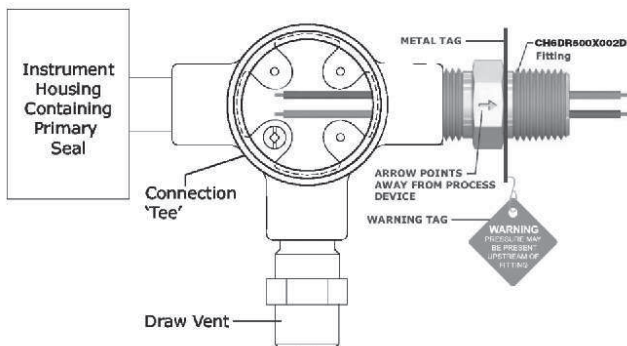
Each fitting is tested at 1.5 times working pressure (max. working pressure 1500 PSI) as a gas and liquidtight explosionproof fitting. Each seal is also di-electric and resistance tested.

Ordering Information:

Catalog Number	Description
CH6DR500X002D14G	UHPS, 2 wire, 14 gauge
CH6DR500X002D16G	UHPS, 2 wire, 16 gauge
CH6DR500X002D18G	UHPS, 2 wire, 18 gauge
CH6DR500X002D22G	UHPS, 2 wire, 22 gauge
CH6DR500X004D14G	UHPS, 4 wire, 14 gauge
CH6DR500X004D16G	UHPS, 4 wire, 16 gauge
CH6DR500X004D18G	UHPS, 4 wire, 18 gauge
CH6DR500X004D22G	UHPS, 4 wire, 22 gauge
CH6DR500X234D14G	UHPS, 4 wire, 14G, 2' input, 3' output
CH6DR500X264D16G	UHPS, 4 wire, 16G, 2' input, 6' output
CH6DR500X294D16G	UHPS, 4 wire, 16G, 2' input, 9' output
CH6DR500X2D2D16G	UHPS, 2 wire, 16G, 2' input, CF output



INSTALLATION EXAMPLE:



Applications:

Cooper Crouse-Hinds Secondary Process Seal Assembly with Rupture Indication Sensor is designed to prevent the passage of gases under pressure through conduit, cables and conductors while providing immediate notification of a dangerous, potentially explosive seal rupture. These assemblies are ideal where volatile liquids or gases are stored, processed or transported under pressure. If the primary seal in an instrument should fail, the Cooper Crouse-Hinds Secondary Process Seal will prevent gases, vapors and liquids from migrating into the non-classified location through the electrical system.

Rupture Indication Sensor:

The Secondary Process Seal features a rupture indication sensor that opens safely at 60 psi minimum and activates a circuit to a control system or alarm, which immediately alerts maintenance personnel that the primary seal has ruptured. The location of the problem can be pinpointed so the problem can be quickly addressed.

Innovative, intelligent technology combined with easy installation and low maintenance cost provides a safe and reliable solution for detection of a process seal rupture within your facility.



Features and Benefits:

Secondary Process Seal

- CSA and CSAus certified
- Meets or exceeds ANSI / ISA / CSA / CEC / NEC / API requirements for a secondary process seal and explosionproof conduit seal
- Sealed to 1500 psi, operates in any position
- Simplified design allows for easier installation in new and existing applications
- Integrated packaging contains all necessary components for installation
- The explosionproof drain allows for the safe release of gas, vapor or liquid from the electrical system to meet required codes
- Explosionproof terminal box features a simple design to provide access for quick connection of circuits
- Assembly with drain provides local "make obvious" indication of primary seal failure

Rupture Indication Sensor

- Rupture detection and indication at 60 psi
- Provides remote, immediate notification of a seal rupture, allowing for maintenance to quickly address the problem and isolate safety concerns
- Stainless steel construction provides superior corrosion resistance and durability

Ordering Information

	Assembly with Vent/Drain	Assembly with Rupture Indication Sensor and Vent/Drain
2 wire, 14 gauge	SPS214	SPS214R
2 wire, 16 gauge	SPS216	SPS216R
2 wire, 18 gauge	SPS218	SPS218R
2 wire, 22 gauge	SPS222	SPS222R
4 wire, 14 gauge	SPS414	SPS414R
4 wire, 16 gauge	SPS416	SPS416R
4 wire, 18 gauge	SPS418	SPS418R
4 wire, 22 gauge	SPS422	SPS422R

For Process Seal Rupture Indication Sensor replacement, order catalog #PSRIS.

Options:

Description

No terminal blocks
 2 terminal blocks
 4 terminal blocks

Suffix

(leave option blank)
 DIN12
 DIN14

Assembly Information

Assembly with process seal rupture indication sensor

Terminal Housing

- Cast ears on cover permit easy opening and tightening
- Neoprene o-ring meets NEMA 4 requirements
- Compact, explosionproof design
- Various termination methods available
- DIN rail mounted terminal blocks provided as option

Ultra High Pressure Seal (UHPS) (available separately)

- Rated to 1500 PSI
- 2 or 4 wire versions available
- Conductors available in 14, 16, 18, and 22 gauge
- Two foot pigtail leads
- Additional conduit seal not required

Connects to 1/2" threaded hub of process vessel sensor / instrument with primary seal (see drawing below)

Sensor circuit connections

WARNING
 PRESSURE MAY BE PRESENT UPSTREAM OF FITTING

Alarm circuit connection

Process Seal Rupture Indication Sensor (PSRIS) (available separately)

- Switch is activated (open) when the primary seal is ruptured, by Hall Effect (magnetic)
- Switch activates at internal pressure of 60 psi or higher*
- Must be wired as intrinsically safe (Div. 1, Zone 1) or non-incendive (Div. 2, Zone 2)
- 2 meter silicon cable

Explosionproof Vent / Drain

- Patented labyrinth design
- NEMA 4 rated

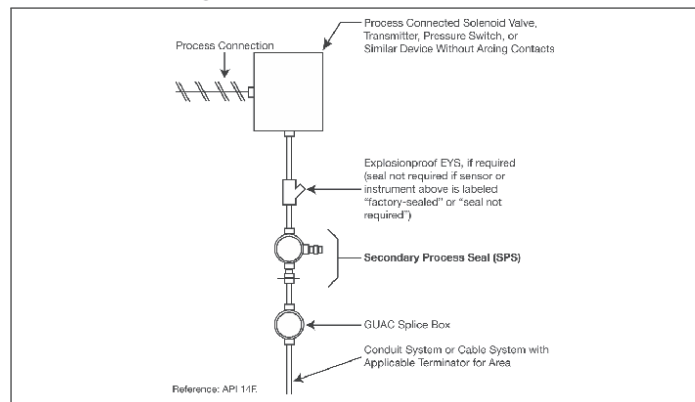
Installation Example

- Explosionproof seal not required if process device or sensor is labeled "factory-sealed" or "seal not required"

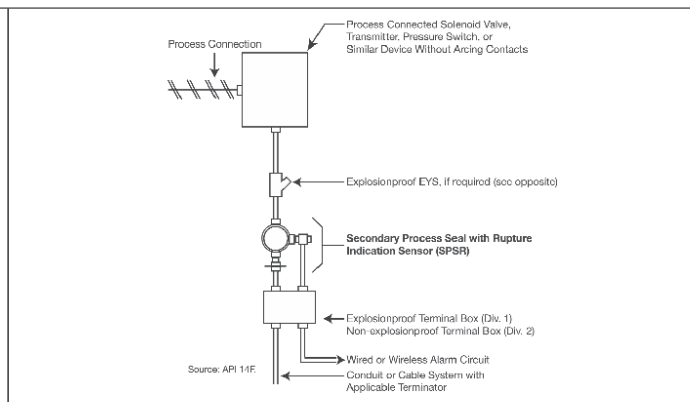
*60 psi internal pressure rating at 25°C ambient. Activation pressure may vary +/- 10% depending on ambient variation.

Installation Examples

Secondary Process Seal with local "make obvious" indication using an ECD explosionproof drain



Secondary Process Seal with Rupture Indication Sensor for remote indication, and ECD explosionproof drain for local "make obvious" indication



Technical Data - Assembly

Product Certification

The Secondary Process Seal and Assemblies are CSA certified (Canada, U.S.)

Operating Pressure Rating

Rupture protection to 1500 psi

Rupture indication at 60 psi minimum

Operating Temperature Range

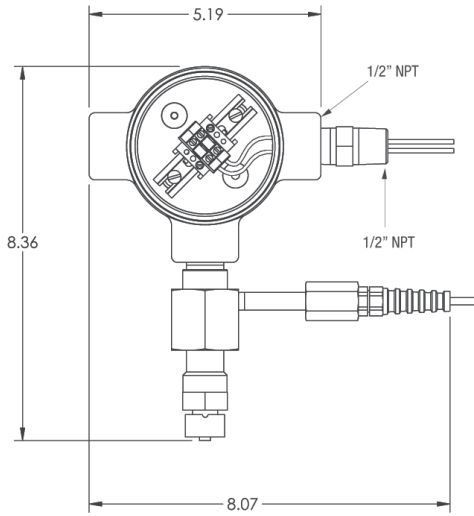
-25°C to +50°C

Note: For more extreme temperature and/or pressure requirements, please consult factory.

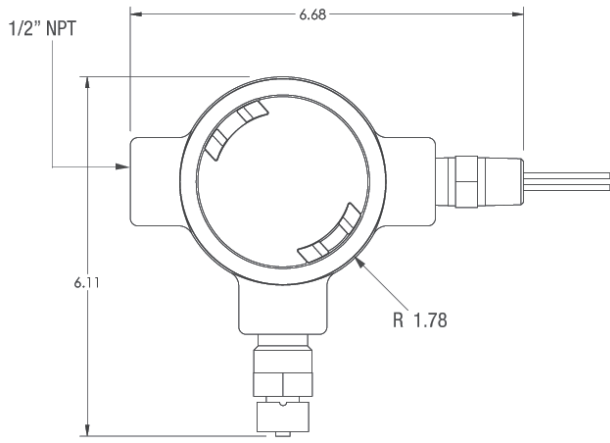
Technical Data - Components

Components	Construction	Certifications and Compliances	Rating	Area Suitability
Process Seal Rupture Indication Sensor	Hub - 316 stainless steel	ANSI / ISA 12.27.01 - 2003 CEC 18 - 108, 158 NEC 501.15(F)(3)	-	Cl. I, Div. 1 & 2, Groups B, C, D Cl. II, Div. 1 & 2, Groups E, F, G Zone 1 IIB+H ₂ and Zone 2 IIB+H ₂ NEMA 3, 4, 7BCD, 9
	Switch Assembly - hermetically sealed, nicked brass, with silicon cable	(Div. 1, Zone 1) intrinsically safe (Div. 2, Zone 2) non-incendive Simple apparatus (NEC 504.4)	174 mA 24VDC T6 (Tamb ≤ 40°C) T5 (40°C < Tamb ≤ 55°C) T4 (55°C < Tamb ≤ 80°C)	
Ultra High Pressure Seal	Stainless steel	CSA 22.2 No. 30 - 03 CSA 22.2 No. 14 - 2005 ANSI / ISA 12.27.01 - 2003 CEC 18 - 108, 158 NEC 501.15(F)(3)	24VDC 120VAC	
Terminal Housing	Copper-free aluminum	UL886 CSA C22.2 No. 30	-	
Drain / Vent	Stainless steel	UL886 CSA C22.2 No. 30	-	

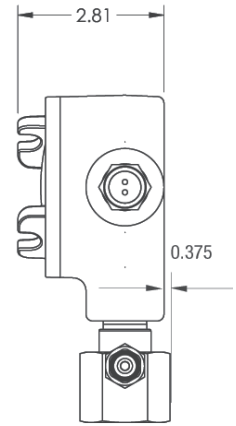
6F Dimensions (Inches):



Assembly with rupture sensor and vent/drain



Assembly with vent/drain



Note: Assemblies shown with DIN12 terminal blocks (optional)